**Start Here**

**IMPORTANT:** Before using this product, make sure you read these instructions and the safety instructions in the online User’s Guide.

**Choose a Location for the Printer**

Choose a location for the printer that is near a wall outlet where the power cord can be easily unplugged. Avoid places subject to rapid changes in temperature and humidity. Also keep the printer away from direct sunlight, strong light, or heat sources.

Make sure to place the printer on a flat, stable surface with enough space on all sides (see illustrations below). The surface supporting the printer should be wider than the space between the rubber feet on the bottom of the printer and capable of supporting the weights shown below.

**Unpack**

1. Make sure you have these items:
   - Printer and roll spindle
   - Output tray
   - Ink cartridges (4)
   - Power cord
   - Limited warranty

   **Note:**
   - See the online User’s Guide for instructions on using the output tray.
   - The SureColor T5170 comes with a stand and paper basket. See the online User’s Guide for instructions on assembling these parts.

   **WARNING:** The printer requires two people to lift and move it. Make sure to grip the printer as shown in the illustration.

   **Note:** Do not hold the printer by its paper support.

2. Remove the plastic sheet and all tape from the outside of the printer.

3. Open the left cover.

4. Remove the tape and the protective piece.

5. Close the left cover.

6. Open the front cover.

7. Turn and remove the protective piece.

8. Press the sides of the protective piece, and then lift and remove it.

9. Remove the protective film from the control panel.

10. Remove the tape and the protective piece.

11. Close the front cover.

12. Open the cut sheet cover and remove the tape inside the printer.

13. Open and fold back the roll paper cover.

14. Remove the tape and the protective pieces.

15. Close the roll paper cover and the cut sheet cover.

16. Dispose of all the tape and the protective pieces.

**Install Ink Cartridges**

**Note:**
- The printer is designed for use with Epson cartridges only, not third-party cartridges or ink.
- The cartridges included with the printer are designed for printer setup and not for resale. After some ink is used for initializing, the rest is available for printing.

1. Connect the power cord to the printer. Route the cord through the hooks on the back of the printer and plug the other end of the power cord into an outlet.

2. Press the power button on the control panel to turn on the printer. Raise the control panel if necessary.

3. Select your language on the LCD screen.

4. When you see a message about removing protective parts, select Done.

5. Select the date and time.

   **Note:** Select See Guide to view additional instructions.

6. Follow the prompts to begin ink initialization.

7. Open the front cover.

8. Pull and lift the tab on the ink cartridge cover to open the cover. Remove the protective paper covering the ink ports.
Start Here

IMPORTANT: Before using this product, make sure you read these instructions and the safety instructions in the online User’s Guide.

Choose a Location for the Printer

Choose a location for the printer that is near a wall outlet where the power cord can be easily unplugged. Avoid places subject to rapid changes in temperature and humidity. Also keep the printer away from direct sunlight, strong light, or heat sources.

Make sure to place the printer on a flat, stable surface with enough space on all sides (see illustrations below). The surface supporting the printer should be wider than the space between the rubber feet on the bottom of the printer and capable of supporting the weights shown below:

- SureColor T3170
  - Weight: 83.78 lbs (38 kg)
  - Dimensions: 5.9 in (150 mm) x 14.57 in (370 mm) x 1.97 in (50 mm)

- SureColor T5170
  - Weight: 101.41 lbs (46 kg)
  - Dimensions: 5.9 in (150 mm) x 14.57 in (370 mm) x 1.97 in (50 mm)

Unpack

1. Make sure you have these items:
   - Printer and roll spindle
   - Output tray
   - Ink cartridges (4)
   - Limited warranty

   Note:
   - See the online User’s Guide for instructions on using the output tray.
   - The SureColor T3170 comes with a stand and paper basket. See the online User’s Guide for instructions on assembling these parts.

WARNING: The printer requires two people to lift and move it. Make sure to grip the printer as shown in the illustration.

Note: Do not hold the printer by its paper support.

Install Ink Cartridges

Note:
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3. Select your language on the LCD screen.

4. When you see a message about removing protective parts, select Done.

5. Select the date and time.

Note: Select See Guide to view additional instructions.

6. Follow the prompts to begin ink initialization.

7. Open the front cover.

8. Pull and lift the tab on the ink cartridge cover to open the cover.

9. Remove the protective film from the control panel.

10. Remove the tape and the protective piece.

11. Close the front cover.

12. Open the cut sheet cover and remove the tape inside the printer.

13. Open and fold back the roll paper cover.

14. Remove the tape and the protective piece.

15. Close the roll paper cover and the cut sheet cover.

16. Dispose of all the tape and the protective pieces.
Gently shake one of the ink cartridges for about 10 seconds, then remove it from its packaging.

Remove the yellow tape from the cartridge.

Caution: Do not remove any other labels or seals, or ink will leak. Do not touch the green chip on top of the cartridge.

Insert the cartridge into the holder for the corresponding color and push it down firmly.

Repeat steps 9 to 11 for the remaining ink cartridges.

Note: If you install a 50-ml black ink cartridge, there will be a gap on the left side of the cartridge. This is normal.

Close the ink cartridge cover and the front cover.

The printer starts initializing the ink. This takes about 18 minutes. The home screen appears when charging is complete.

Note: You may need to replace the maintenance box soon after ink initialization. See the online User’s Guide for instructions.

Caution: Do not turn off or unplug the printer or perform any other operations during ink charging.

Install Software

Note: An internet connection is required to obtain the product software.

1. Download and run your product’s software package:
   - SureColor T3170
   - U.S.: www.epson.com/support/t3170
   - Canada: www.epson.ca/support/t3170

2. Follow the instructions on the screen to run the setup program.

3. When you see the Select Your Connection screen, select one of the following:
   - Wireless connection
     In most cases, the software installer automatically attempts to set up your wireless connection. If setup is unsuccessful, you may need to enter your network name (SSID) and password.
   - Direct USB connection
     Make sure you have a USB 2.0 or 3.0 cable (not included).
     Note: If you do not use a USB 2.0 or 3.0 cable, print speed and performance may decline.
   - Wired network connection
     Make sure you have an Ethernet cable (not included).

Mobile Printing

Connect wirelessly from your smartphone, tablet, or computer. Print documents and photos from across the room or around the world:

- Print directly from your iOS device. Simply connect your device to the printer’s network and tap the action icon to print.
- Use Epson Print Enabler (free from Google Play™) with Android™ devices (v4.4 or later). Then connect your printer and device to the same network and tap the menu icon to print.
- Use Epson EPrint (available for a fee) with select Epson products (v4.4 or later). Then connect your printer and device to the same network and tap the menu icon to print.

Product Support

User’s Guide

Instructions for using and maintaining your printer:

Windows: Click the icon on your desktop or Apps screen to access the online User’s Guide.

Mac: Click the icon in Applications/Epson Software/Guide to access the online User’s Guide.

If you don’t have a User’s Guide icon, go to the Epson website, as described below.

Epson technical support

Visit www.epson.com/support (U.S.) or www.epson.ca/support (Canada) and search for your product to download software and utilities, view manuals, get FAQs and troubleshooting advice, or contact Epson.

Epson provides technical support and information on the installation, configuration, and operation of professional printing products through the Epson Preferred® Limited Warranty Plan. Dial (888) 377-6611, 6 AM to 6 PM, Pacific Time, Monday through Friday. Days and hours of support are subject to change without notice. Before you call, make sure you have:

- Printer serial number: ___________________________
- Proof of purchase and date: ___________________________
- Printer model number: ___________________________
- Printer product ID: ___________________________
- Business name: ___________________________
- Contact person: ___________________________
- Phone number: ___________________________
- Email address: ___________________________
- Fax number: ___________________________

Note: If you experience difficulty with the toll-free line, call (562) 276-1305.

Epson offers a recycling program for end of life hardware and ink cartridges.

Recycling

Epson offers a recycling program for end of life hardware and ink cartridges. Please go to www.epson.com/recycle (U.S.) or www.epson.ca/recycle (Canada) for information on how to return your products for proper disposal.

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Need Ink?

You can purchase ink from an Epson authorized reseller. To find the nearest reseller, call 800-GO-EPSON (800-463-7766).

Epson SureColor T3170/T5170 replacement ink cartridges

<table>
<thead>
<tr>
<th>Color</th>
<th>30 ml</th>
<th>50 ml</th>
<th>80 ml</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td>T40V120</td>
<td>T40W120</td>
<td></td>
</tr>
<tr>
<td>Cyan</td>
<td>T40V220</td>
<td>T40W220</td>
<td></td>
</tr>
<tr>
<td>Magenta</td>
<td>T40V320</td>
<td>T40W320</td>
<td></td>
</tr>
<tr>
<td>Yellow</td>
<td>T40V420</td>
<td>T40W420</td>
<td></td>
</tr>
</tbody>
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Note:

- Your product is warranted against defects in material and workmanship for a period of one year from the date of purchase. For warranty details, see the online User’s Guide for instructions.
- You may need to replace the maintenance box soon after ink initialization. See the online User’s Guide for instructions.
- Proof of purchase and date: ___________________________
- Printer serial number: _______________________________

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